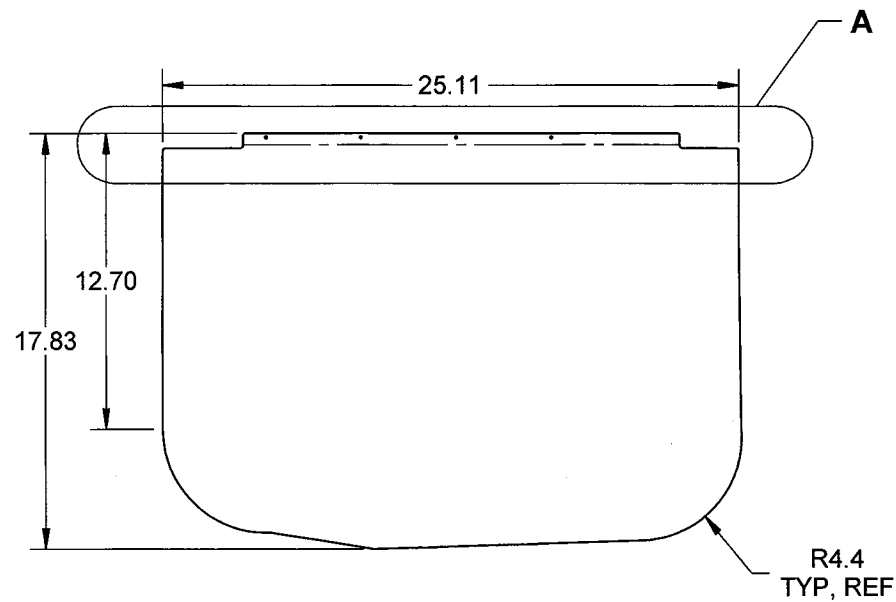
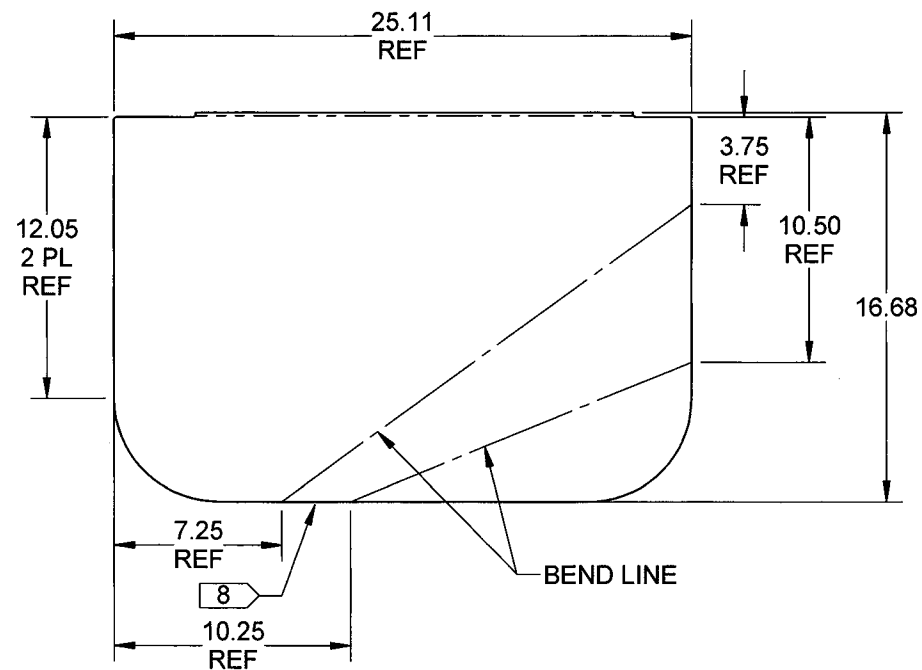


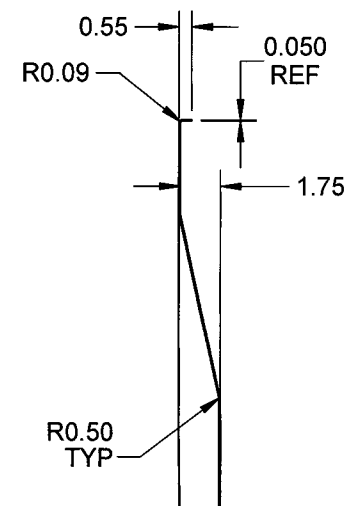
DETAIL A



D5858-1F FLAT PATTERN, FWD SHEET



D5858-1 FWD SHEET, LH
(DERIVED FROM AERO DESIGN P/N 95965-02)
(MAKE FROM D5858-1F)



NOTES:

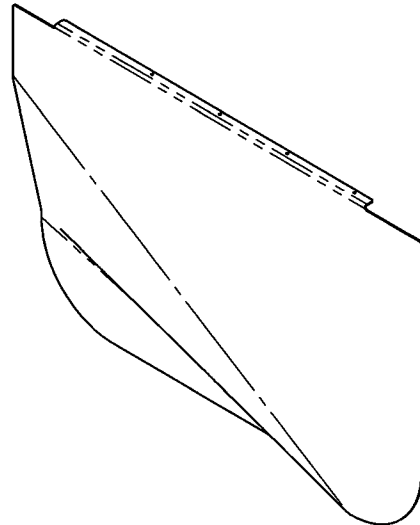
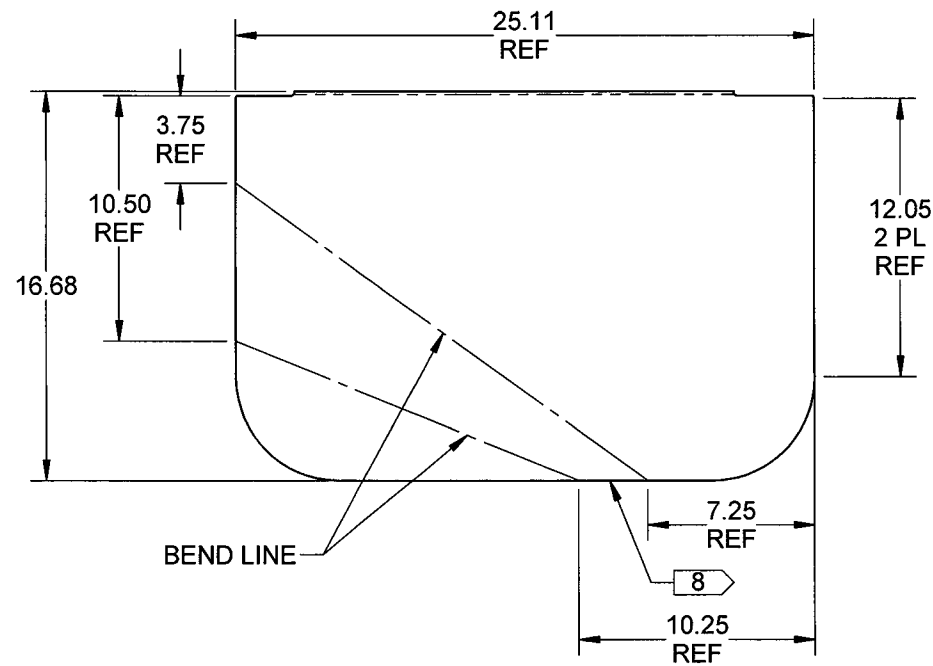
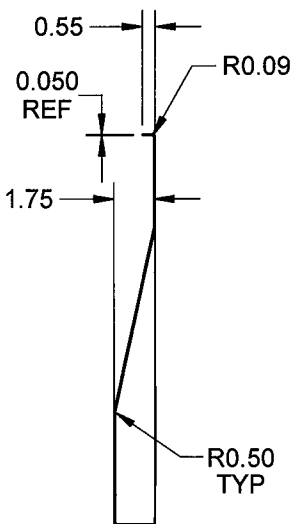
- 1) MATERIAL: 6061-T6/T62/T651 ALUMINUM SHEET OR PLATE, 0.050 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S0.050
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER DART QSI 044
- 7) WEIGHT: 2.08 lbs
- 8) BEND TO FIT D5856-041 FWD HOOP APPLICABLE ON D5845-041 BASKET ASSY
- 9) AREAS OF HIGH CONTOUR MAY BE SLIT AT THE EDGES AS REQUIRED TO ALLOW THE SHEET TO FORM REQUIRED SHAPE. IN AREAS WHERE SLIT IS PUSHED CLOSED, EDGES MAY BE TRIMMED. IN AREAS WHERE SLIT IS OPENED, IT IS ACCEPTABLE TO WELD IN FILLER MATERIAL PER QSI 004.
- 10) ALL UNDEFINED FEATURES CONTROLLED BY D5858-1F DXF REV. A

RELEASED

2020 MAY 19
ECN 2020-559

APPROVED

A	NEW ISSUE	RF	20.01.13
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5858	SHEET 1 OF 2
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	FWD SHEET	NTS
DATE	20.01.13	COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D5858-2 FWD SHEET, RH
(DERIVED FROM AERO DESIGN P/N 95965-01)

NOTES:

- 1) MATERIAL: MAKE FROM D5858-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.6
- 7) WEIGHT: 2.11 lbs
- 8) BEND TO FIT D5856-042 FWD HOOP APPLICABLE ON D5845-042 BASKET ASSY
- 9) AREAS OF HIGH CONTOUR MAY BE SLIT AT THE EDGES AS REQUIRED TO ALLOW THE SHEET TO FORM REQUIRED SHAPE. IN AREAS WHERE SLIT IS PUSHED CLOSED, EDGES MAY BE TRIMMED. IN AREAS WHERE SLIT IS OPENED, IT IS ACCEPTABLE TO WELD IN FILLER MATERIAL PER QSI 004.
- 10) ALL UNDEFINED FEATURES CONTROLLED BY D5858-1F DXF REV. A

RELEASED

2020 MAY 19 *af*

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5858	SHEET 2 OF 2
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	FWD SHEET	NTS
DATE	20.01.13	COPYRIGHT © 2020 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	